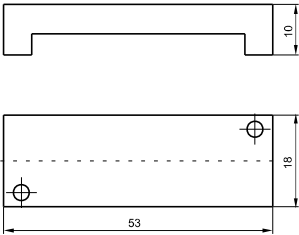


Closing plate

Coding: 2430.00



Weight 20 g

Diaphragm plug

Coding: 2430.17



Weight 5 g

## Pneumatic - Spring

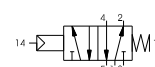
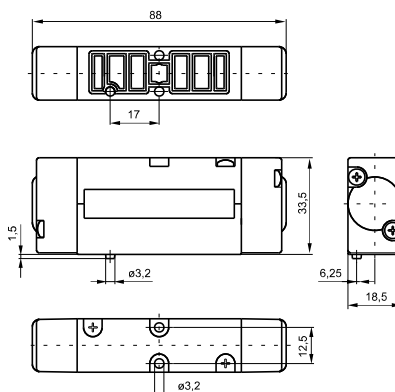
Coding: 2445.52.00.19

### Operational characteristics

Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Pressure range (bar)	2
Temperature °C	-5 ÷ +50
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	550
Orifice size (mm)	5



Weight 155 g



## Pneumatic - Differential

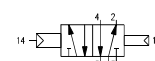
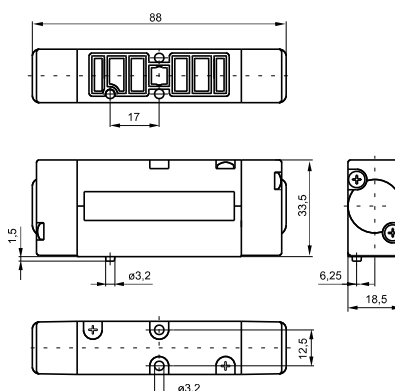
Coding: 2445.52.00.16

### Operational characteristics

Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Maximum piloting pressure (bar)	2
Temperature °C	-5 ÷ +50
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	550
Orifice size (mm)	5



Weight 155 g



## Pneumatic - Differential (External)

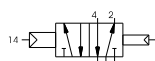
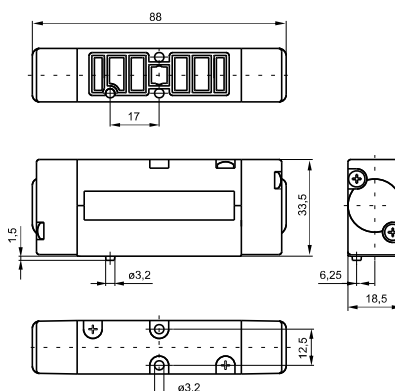
Coding: 2445.52.00.17

### Operational characteristics

Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Maximum piloting pressure (bar)	2
Temperature °C	-5 ÷ +50
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	550
Orifice size (mm)	5



Weight 155 g



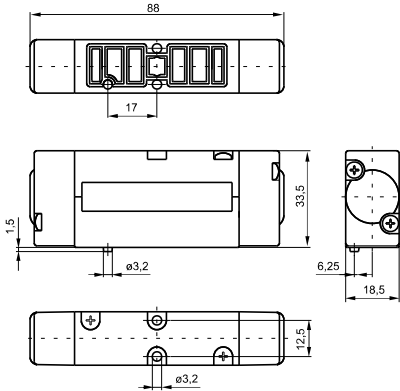
Pneumatic - Pneumatic

Coding: 2445.52.00.18

Operational characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Maximum piloting pressure (bar)	1.5
Temperature °C	-5 ÷ +50
Flow rate at 6 bar with Δp=1 (NI/min)	550
Orifice size (mm)	5



Weight 155 g



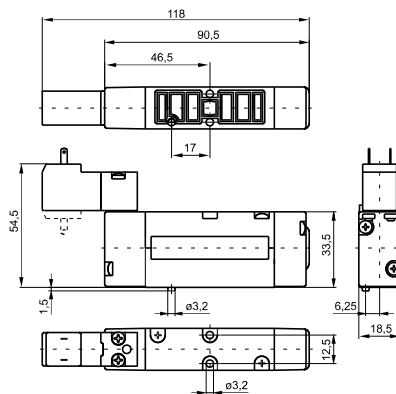
1  
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## Solenoid-Spring / Differential

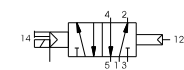
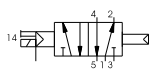
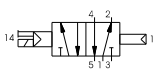
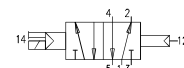
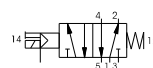
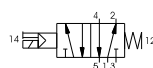
Coding: 244C.52.00.V.T

### Operational characteristics

Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Maximum piloting pressure (bar)	2
Temperature °C	-5 ÷ +50
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	550
Orifice size (mm)	5



Weight 190 g

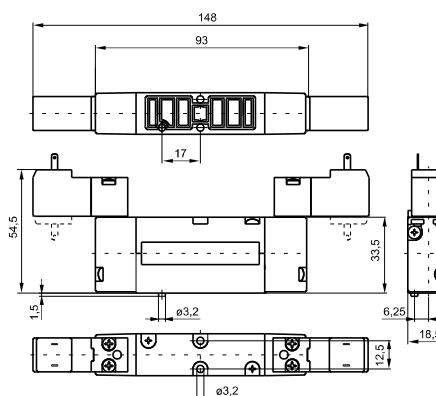


## Solenoid - Solenoid

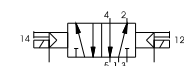
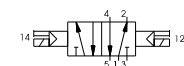
Coding: 244C.52.00.V.T

### Operational characteristics

Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Maximum piloting pressure (bar)	1.5
Temperature °C	-5 ÷ +50
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	550
Orifice size (mm)	5



Weight 225 g



C	TYPE ELECTROPILOT EXHAUST
	1 = on base (only for self feeding valves)
	5 = on pilot (for all version)
V	VERSION
	39 = Solenoid -Spring
	29 = Solenoid external-Spring
	36 = Solenoid-Differential
	37 = Solenoid-Differential external
T	26 = Solenoid external-Differential
	27 = Solenoid external-Differential external
	VOLTAGE
	01 = 12V DC
	02 = 24V DC
	05 = 24V AC
	06 = 110V AC
	07 = 230 V AC
	08 = 24V DC 1W
	09 = 24V DC downward
	11 = 12V DC downward
	12 = 24V DC downward
	15 = 24V AC downward
	16 = 110V AC downward
	17 = 230 V AC downward
	18 = 24V DC 1W downward
	19 = 24V DC Earth faston downward

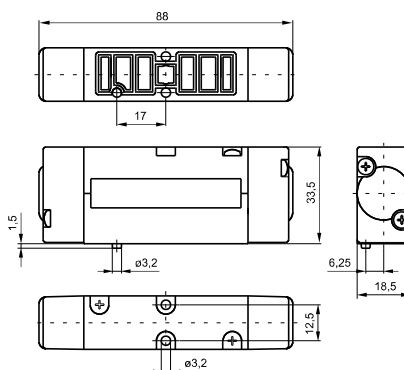
C	TYPE ELECTROPILOT EXHAUST
	1 = on base (only for self feeding valves)
	5 = on pilot (for all version)
V	VERSION
	24 = Solenoid external-Solenoid external
	35 = Solenoid-Solenoid
T	VOLTAGE
	01 = 12V DC
	02 = 24V DC
	05 = 24V AC
	06 = 110V AC
	07 = 230 V AC
	08 = 24V DC 1W
	09 = 24V DC downward
	11 = 12V DC downward
	12 = 24V DC downward
	15 = 24V AC downward
	16 = 110V AC downward
	17 = 230 V AC downward
	18 = 24V DC 1W downward
	19 = 24V DC Earth faston downward

## Pneumatic - Pneumatic 5 ways 3 connections

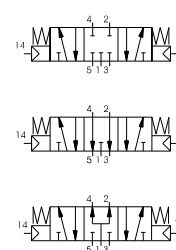
Coding: 244<sup>C</sup>.53.<sup>F</sup>.18

Operational characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Maximum piloting pressure (bar)	3
Temperature °C	-5 ÷ +50
Flow rate at 6 bar with Δp=1 (NI/min)	550
Orifice size (mm)	5

TYPE ELECTROPILOT EXHAUST	
<sup>C</sup>	1 = on base (only for self feeding valves)
	5 = on pilot (for all version)
FUNCTION	
<sup>F</sup>	31 = Closed centres
	32 = Open centres
	33 = Pressured centres



Weight 165 g

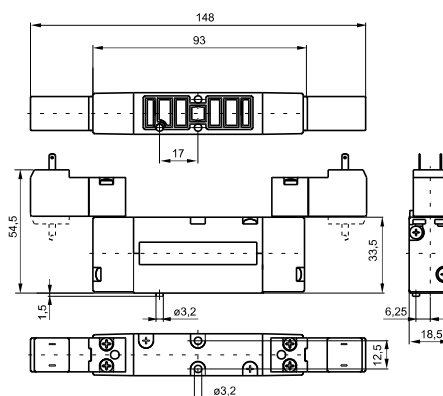


## Solenoid - Solenoid 5 ways 3 connections

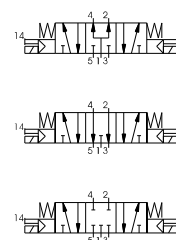
Coding: 244<sup>C</sup>.53.<sup>F.V.T</sup>

Operational characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Maximum piloting pressure (bar)	3
Temperature °C	-5 ÷ +50
Flow rate at 6 bar with Δp=1 (NI/min)	550
Orifice size (mm)	5

TYPE ELECTROPILOT EXHAUST	
<sup>C</sup>	1 = on base (only for self feeding valves)
	5 = on pilot (for all version)
FUNCTION	
<sup>F</sup>	31 = Closed centres
	32 = Open centres
	33 = Pressured centres
VERSION	
<sup>V</sup>	24 = Solenoid external-Solenoid external
	35 = Solenoid-Solenoid
VOLTAGE	
<sup>T</sup>	01 = 12V DC
	02 = 24V DC
	05 = 24V AC
	06 = 110V AC
	07 = 230 V AC
	08 = 24V DC 1W
	09 = 24V DC downward
	11 = 12V DC downward
	12 = 24V DC downward
	15 = 24V AC downward
	16 = 110V AC downward
	17 = 230 V AC downward
	18 = 24V DC 1W downward
	19 = 24V DC Earth faston downward



Weight 235 g



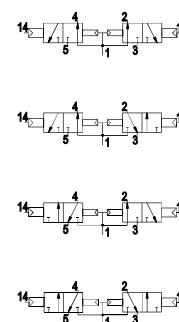
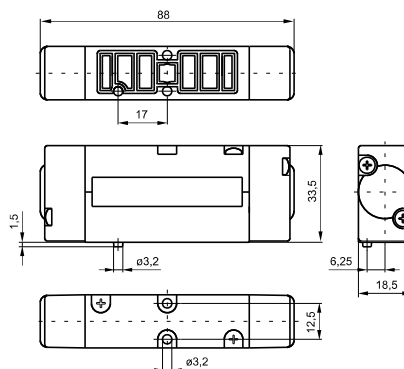
## Pneumatic-Pneumatic 2 x 3/2

Coding: 2445.62.18

Operational characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Maximum piloting pressure (bar)	$\geq 1,5 + (0,2 \times \text{Inlet pressure})$
Temperature °C	-5 ÷ +50
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	450
Orifice size (mm)	5

FUNCTION
44 = 2 Coils 3/2 NC
45 = 1 Coil 3/2 NC (14) + 1 Coil 3/2 NO (12)
55 = 2 Coils 3/2 NO
54 = 1 Coil 3/2 NO (14) + 1 Coil 3/2 NC (12)

Example: if inlet pressure is set at 5bar then pilot pressure must be at least  $P_p = 1,5 + (0,2 \times 5) = 2,5 \text{ bar}$



Weight 170 g

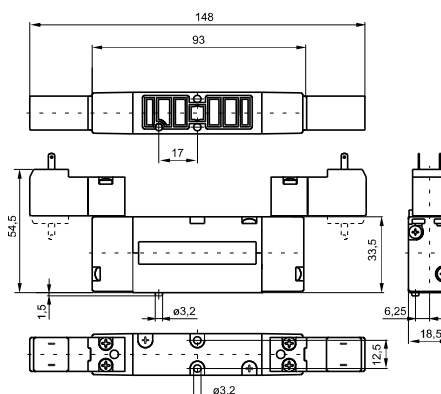
## Solenoid - Solenoid 2 x 3/2

Coding: 2445.62.35.1

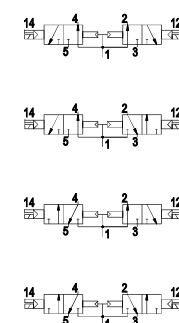
Operational characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Maximum piloting pressure (bar)	$\geq 1,5 + (0,2 \times \text{Inlet pressure})$
Temperature °C	-5 ÷ +50
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	450
Orifice size (mm)	5

FUNCTION
44 = 2 Coils 3/2 NC
45 = 1 Coil 3/2 NC (14) + 1 Coil 3/2 NO (12)
55 = 2 Coils 3/2 NO
54 = 1 Coil 3/2 NO (14) + 1 Coil 3/2 NC (12)

Example: if inlet pressure is set at 5bar then pilot pressure must be at least  $P_p = 1,5 + (0,2 \times 5) = 2,5 \text{ bar}$

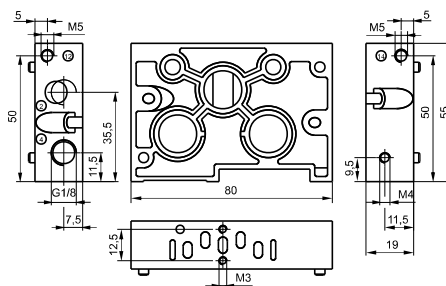


VOLTAGE
01 = 12V DC
02 = 24V DC
05 = 24V AC
06 = 110V AC
07 = 230V AC
08 = 24V DC 1 Watt
09 = 24V DC downward
11 = 12V DC downward
12 = 24V DC downward
15 = 24V AC downward
16 = 110V AC downward
17 = 230V AC downward
18 = 24V DC 1 Watt downward
19 = 24V DC Earth faston downward



Weight 250 g

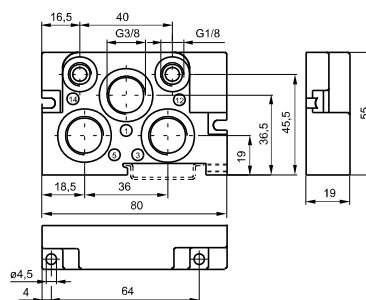
► Modular base



Coding: 2440.▼

VERSION
01 = Modular base
▼ 06 = Supply and exhaust closed
07 = Supply closed
08 = Exhaust closed

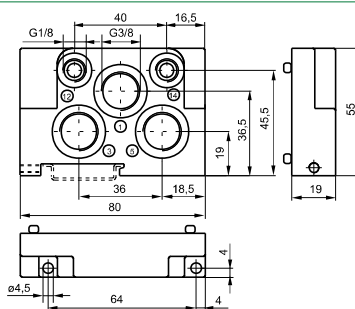
► Inlet base



Coding: 2440.▼

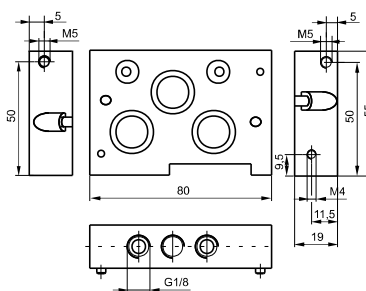
VERSION
▼ 02 = Right
03 = Left

Weight 110 g



Weight 110 g

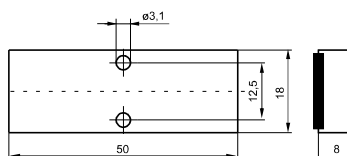
► Intermediate air intake



Coding: 2440.10

Weight 185 g

► Closing plate



Coding: 2440.00

Weight 25 g

► Diaphragm plug

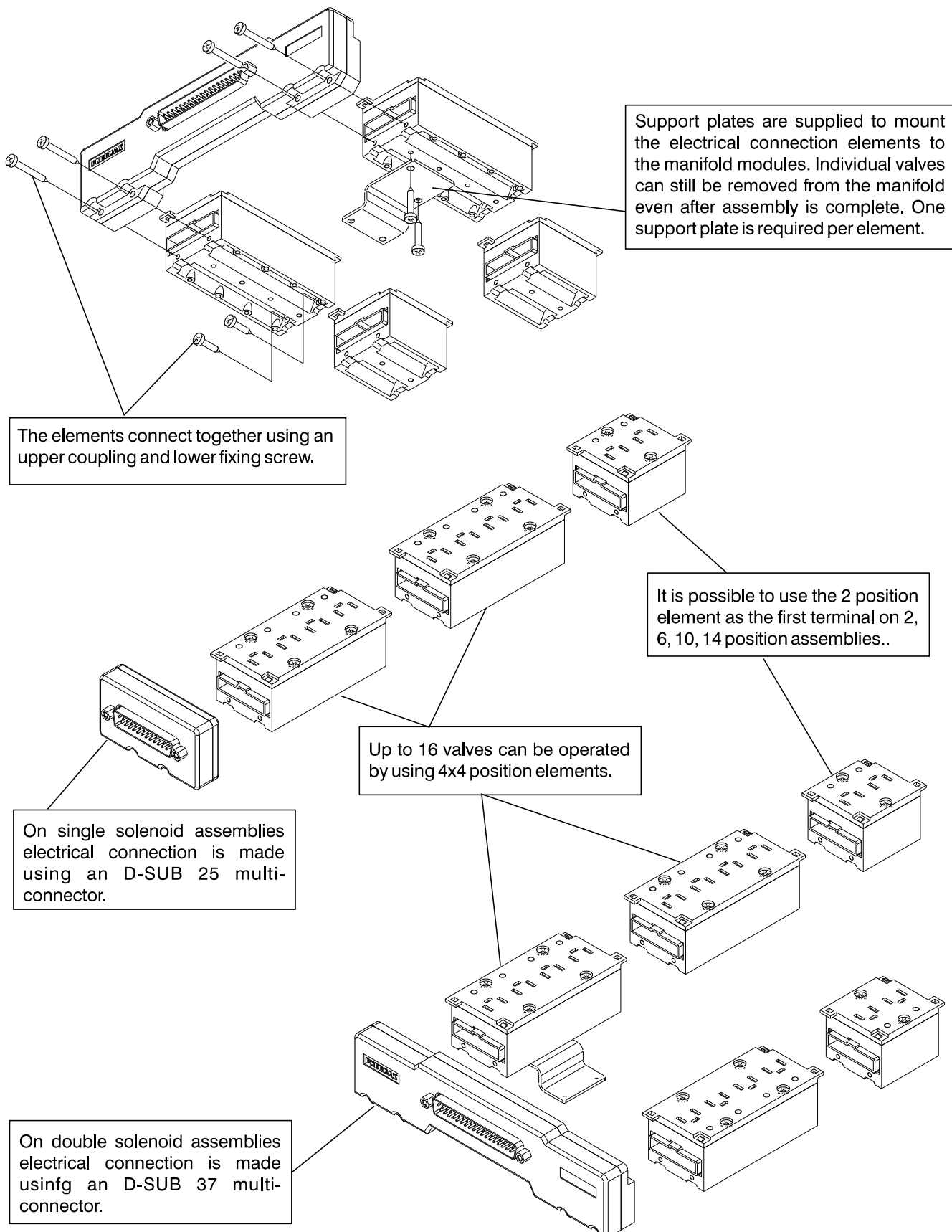


Coding: 2440.17

The integral electrical design for the series 2400 valve is extremely flexible, allowing the production of pre-wired solenoid valve manifolds, the configuration of which can be determined at the point of assembly. The 24 VDC, 12 VDC (equivalent PNP) and 24 VAC\* modules are available with 2 or 4 positions. The system assembled is designed for an IP40 protection. IP65 is available on request.

\* Attention : If the working tension is 24 VAC DO NOT using modules with protection diode

1  
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Module for connections



Weight 30 g  
\* only for VDC

2400.02.T



Weight 50 g  
\* only for VDC

2400.04.T

Coding: 2400.P.T

	POSITIONS
P	04 = 4 positions
	02 = 2 positions
	TYPE
	00 = Left IP40-PNP
	02 = Left IP40-PNP with protection diode
	10 = Left IP65-PNP
T	12 = Left IP65-PNP with protection diode
	01 = Right IP40-PNP
	03 = Right IP40-PNP with protection diode
	11 = Right IP65-PNP
	13 = Right IP65-PNP with protection diode

Front connector IP65



Weight 120 g  
The IP65 protection is obtained by IP65 Pneumax cable

2400.37.10



Weight 40 g  
The IP65 protection is obtained by IP65 Pneumax cable

2400.25.10

Coding: 2400.P.10

	POLES
P	37 = 37 poles
	25 = 25 poles

Plug



Coding: 2400.00

Weight 5 g

Closing plate electrical positions



Coding: 2400.15.00

Weight 2 g

VDMA support plate



Coding: 2440.50

Weight 20 g

FLAT support plate



Coding: 2430.50

Weight 20 g

► 4 positions box with 25 contacts connector

Coding: 2400.04.25



Weight 65 g

► 15mm male connector with 2 metres cable

Coding: 2400.15.02



Weight 98 g

► In line cable complete with connector IP40

Coding: 2400.1.L.00



T	CONNECTORS
	25 = 25 poles
	37 = 37 poles
L	CABLE LENGTH
	03 = 3 meters
	05 = 5 meters
	10 = 10 meters

2400.1.L.00

► Cable complete with connector, 25 Poles IP65

Coding: 2300.25.L.C



L	CABLE LENGTH
	03 = 3 meters
	05 = 5 meters
	10 = 10 meters
F	FUNCTION
	31 = Closed centres
	32 = Open centres
	33 = Pressured centres

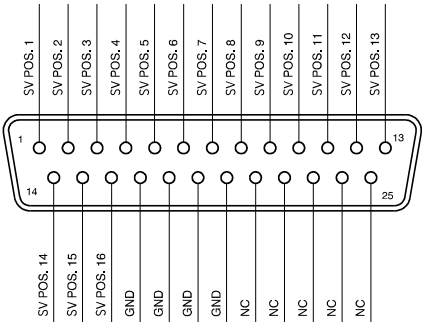
► Cable complete with connector, 37 Poles IP65

Coding: 2400.37.L.C

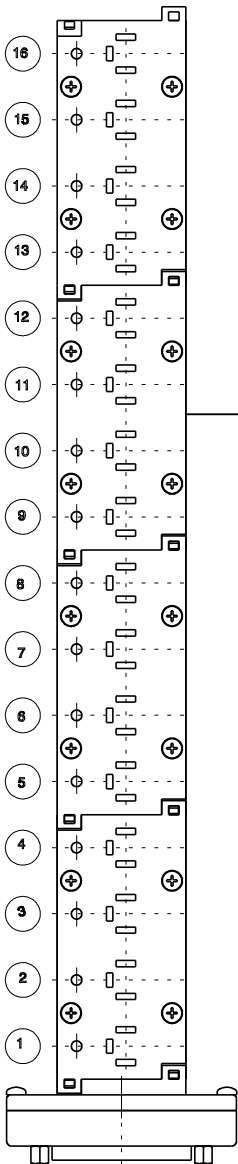
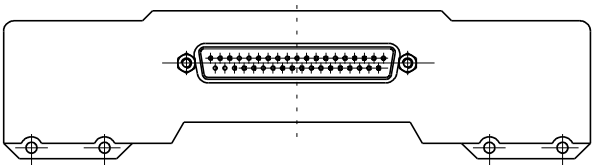
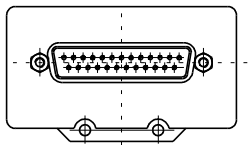
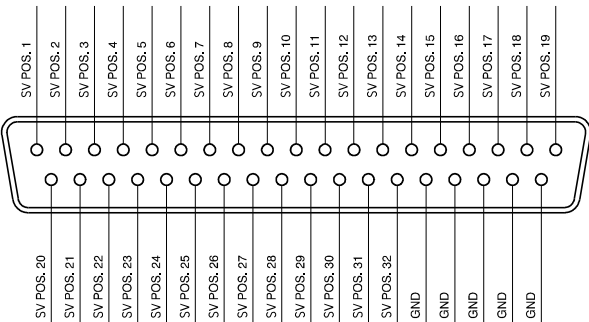


L	CABLE LENGTH
	03 = 3 meters
	05 = 5 meters
	10 = 10 meters
F	FUNCTION
	31 = Closed centres
	32 = Open centres
	33 = Pressured centres

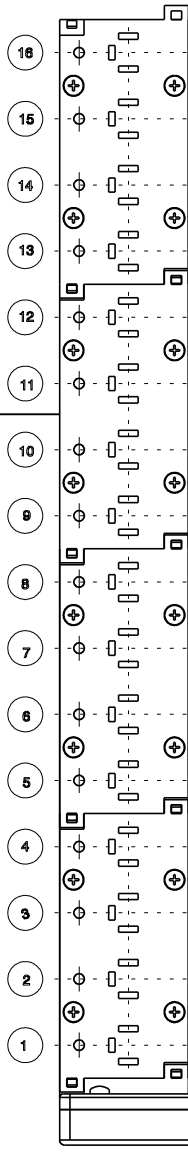
**SUB-D 25 CONTACTS  
CONNECTOR**



**SUB-D 37 CONTACTS  
CONNECTOR**



Left modules



Right modules

