Series 2600

General

They have been designed to be easily assembled into groups or manifolds.

The 2600 series comprises a range of products classified according to the body size of 26mm divided into 3 types "LINE", "FLAT" and "VDMA".

Is not included the integral electrical connection

Construction characteristics

Central body	Extruded aluminium bar with chemical nickel treatment and PTFE (polytetrafleurethylene)
Connection plates	Die-cast aluminium
Operators	Technopolymer
Spool seals	Oil resistant nitrile rubber - HNBR
Spools	Aluminium 2011
Springs	AISI 302 stainless steel
Pistons	Technopolymer
Piston seals	Oil resistant nitrile rubber - NBR

Ordering codes for minature solenoid valves

The 15 mm. miniature solenoid valve with 1,1 mm. orifice has been selected for piloting this series of valves (see Series 300).

This results in low response times and reduced power consumption.

The valve can be supplied with the coil upward or downward (multipolar connections) depending on the application.

Codes are as follows:

Coil upward code

01 = miniature solenoid 12 VDC

02 = miniature solenoid 24 VDC

05 = miniature solenoid 24 VAC

06 = miniature solenoid 110 VAC

07 = miniature sol. 230 VAC 08 = miniature sol. 24 VDC 1W

09 = miniature sol. 24 VDC Earth faston

Coil downward code

11 = miniature solenoid 12 VDC

12 = miniature solenoid 24 VDC

15 = miniature solenoid 24 VAC 16 = miniature solenoid 110 VAC

17 = miniature sol. 230 VAC

18 = miniature sol. 24 VDC 1W Downward

19 = miniature sol. 24 VDC Earth faston Downward

Miniature solenoid Mushomologated are available (see Series 300).

Use and maintenance

The average life of the solenoid valve exceeds 50.000.000 cycles when used under optimum conditions.

Adequate lubrication reduces seals wear, just as proper filtering of supply air prevents the build-up of dirt that can cause malfunction. Ensure the valve is used within our recommended criteria for pressure and temperature.

In dirty or dusty environments, the exhaust ports should be protected.

A seal kit including the spool is available for overhauling the valve. This operation does not require a skilled worker, although a particular care should be taken when reassembling the valve.

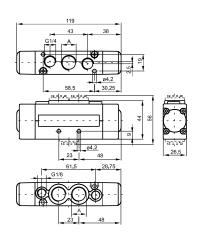
Pneumatic - Spring

Operational characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	-5 ÷ +50
Flow rate at 6 bar with ∆p=1 (NI/min)	1500
Orifice size (mm)	9
Pilot ports size	G1/8"

Cod	ing:	261 6 .52.00.19
	WOR	KING PORTS SIZE
l _	1 =	G3/8"

(A)	WORKING PORTS SIZE
	1 = G3/8"
	5 = G1/4"
	8 = Quick fitting tube Ø10





Weight 235 g Minimum piloting pressure 2 bar

For dimension "A" see ordering code



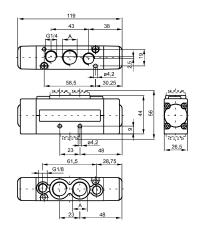
Coding: 261**A**.52.00.16

Pneumatic - Differential

Operational characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	-5 ÷ +50
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	1500
Orifice size (mm)	9
Pilot ports size	G1/8"

	WORKING PORTS SIZE
_	1 = G3/8"
	5 = G1/4"
	8 = Quick fitting tube Ø10





Weight 235 g Minimum piloting pressure 2 bar



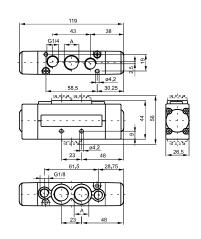
Pneumatic - Differential (External)

Operational characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	-5 ÷ +50
Flow rate at 6 bar with Δp=1 (NI/min)	1500
Orifice size (mm)	9
Pilot ports size	G1/8"

Coding: 2	261 (3.52.00.17
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	WORKING PORTS SIZE
A	1 = G3/8"
	5 = G1/4"
	8 = Quick fitting tube Ø10





Weight 235 g Minimum piloting pressure 2 bar

For dimension "A" see ordering code



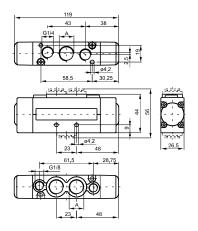
Pneumatic - Pneumatic

Operational characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	-5 ÷ +50
Flow rate at 6 bar with Δp=1 (NI/min)	1500
Orifice size (mm)	9
Pilot ports size	G1/8"

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Coding:	2614.52.00.18

•	WORKING PORTS SIZE
	1 = G3/8"
	5 = G1/4"
	8 = Quick fitting tube Ø10





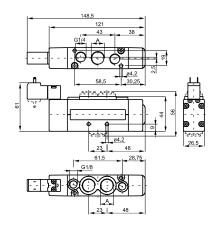
Weight 235 g Minimum piloting pressure 1,5 bar



Solenoid-Spring/Differerential

Operational characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	-5 ÷ +50
Flow rate at 6 bar with ∆p=1 (NI/min)	1500
Orifice size (mm)	9





A **5** = G1/4" 8 = Quick fitting tube Ø10 VERSION 39 = Solenoid - Spring 29 = Solenoid external-Spring 36 = Solenoid-Differerential 37 = Solenoid-Differential external 26 = Solenoid external-Differerential 27 = Solenoid external-Differential external VOLTAGE **01** = 12V DC **02** = 24V DC **05** = 24V AC 06 = 110V AC **07** = 230 V AC 08 = 24V DC 1W 09 = 24V DC downward 11 = 12V DC downward 12 = 24V DC downward 15 = 24V AC downward 16 = 110V AC downward 17 = 230 V AC downward 18 = 24V DC 1W downward 19 = 24V DC Earth faston downward

Coding: 261**♠**.52.00.**♥.①**

WORKING PORTS SIZE 1 = G3/8"

Weight 275 g Minimum piloting pressure 2 bar

For dimension "A" see ordering code









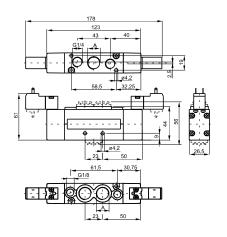
Solenoid - Solenoid

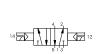
<u> </u>		
Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +50	
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	1500	
Orifice size (mm)	9	

Coding: 261♠.52.00.♥.**①**| WORKING PORTS SIZE

1		1 = G3/8"
1	A	5 = G1/4"
		8 = Quick fitting tube Ø10
		VERSION
		35 = Solenoid-Solenoid
	v	24 = Solenoid external-Solenoid
		external
		VOLTAGE
		01 = 12V DC
		02 = 24V DC
		05 = 24V AC
		06 = 110V AC
		07 = 230 V AC
		08 = 24V DC 1W
	0	09 = 24V DC downward
	_	11 = 12V DC downward
		12 = 24V DC downward
		15 = 24V AC downward
		16 = 110V AC downward
		17 = 230 V AC downward
		18 = 24V DC 1W downward
		19 = 24V DC Earth faston downward









Weight 295 g
Minimum piloting pressure 1,5 bar

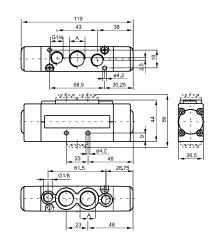
Pneumatic - Pneumatic 5 ways 3 connections

Operational characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	-5 ÷ +50
Flow rate at 6 bar with Δp=1 (NI/min)	1350
Orifice size (mm)	9
Pilot ports size	M5

Coding: 261 **3**.53. **3**.18

A	WORKING PORTS SIZE
	1 = G3/8"
	5 = G1/4"
	8 = Quick fitting tube Ø10
9	FUNCTION
	31 = Closed centres
	32 = Open centres
	33 = Pressured centres





For dimension "A" see ordering code

14 M 12

14 M 1 2 1 2 1 2

Weight 245 g Minimum piloting pressure 3 bar

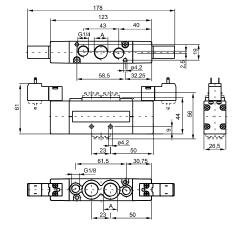
Solenoid - Solenoid 5 ways 3 connections

Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +50	
Flow rate at 6 bar with Δp=1 (NI/min)	1350	
Orifice size (mm)	9	

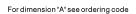
Coding: 261**A**.53.**D**.**V**.**0**

	WORKING PORTS SIZE
A	1 = G3/8"
	5 = G1/4"
	8 = Quick fitting tube Ø10
	FUNCTION
G	31 = Closed centres
•	32 = Open centres
	33 = Pressured centres
	VERSION
	24 = Solenoid external-Solenoid
•	external
	35 = Solenoid-Solenoid
	VOLTAGE
	01 = 12V DC
	02 = 24V DC
	05 = 24V AC
	06 = 110V AC
	07 = 230 V AC
	08 = 24V DC 1W
Ū	09 = 24V DC downward
	11 = 12V DC downward
	12 = 24V DC downward
	15 = 24V AC downward
	16 = 110V AC downward
	17 = 230 V AC downward
	18 = 24V DC 1W downward
	19 = 24V DC Earth faston downward





Weight 245 g Minimum piloting pressure 3 bar









Coding:

Pneumatic - Spring

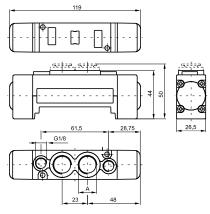
Operational characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	-5 ÷ +50
Flow rate at 6 bar with ∆p=1 (NI/min)	1500
Orifice size (mm)	9
Pilot ports size	M5

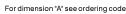
	WORKING PORTS SIZE
	1 = G3/8"
	5 = G1/4"
	8 = Quick fitting tube Ø10

2634.52.00.19



Weight 185 g Minimum piloting pressure 2 bar







Coding:

Pneumatic - Differential

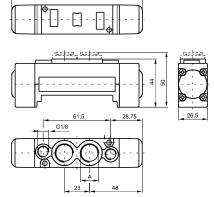
Operational characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	-5 ÷ +50
Flow rate at 6 bar with ∆p=1 (NI/min)	1500
Orifice size (mm)	9
Pilot ports size	M5

	WORKING PORTS SIZE
_	1 = G3/8"
	5 = G1/4"
	8 = Quick fitting tube Ø10

2634.52.00.16



Weight 185 g Minimum piloting pressure 2 bar



For dimension "A" see ordering code



Pneumatic - Differential (External)

Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +50	
Flow rate at 6 bar with ∆p=1 (NI/min)	1500	
Orifice size (mm)	9	
Pilot ports size	M5	

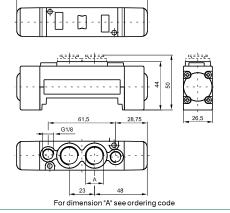
A	WORKING PORTS SIZE
	1 = G3/8"
	5 = G1/4"
	8 = Quick fitting tube Ø10

Coding:

2634.52.00.17



Weight 185 g Minimum piloting pressure 2 bar





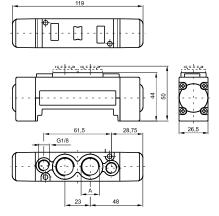


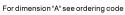
Pneumatic - Pneumatic

Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +50	
Flow rate at 6 bar with Δp=1 (NI/min)	1500	
Orifice size (mm)	9	
Pilot ports size	M5	

	Codi	ing: 263 A .52.00.18
		WORKING PORTS SIZE
		1 = G3/8"
	A	5 = G1/4"
		8 = Quick fitting tube Ø10





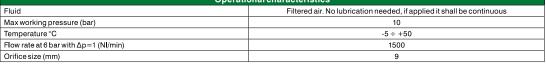


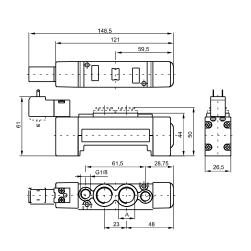




Solenoid-Spring / Differential

Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +50	
Flow rate at 6 bar with ∆p=1 (NI/min)	1500	
Orifice size (mm)	9	





1 = G3/8" A **5** = G1/4" 8 = Quick fitting tube Ø10 VERSION 39 = Solenoid - Spring 29 = Solenoid external-Spring 36 = Solenoid-Differerential 37 = Solenoid-Differential external 26 = Solenoid external-Differerential 27 = Solenoid external-Differential external VOLTAGE **01** = 12V DC **02** = 24V DC 05 = 24V AC 06 = 110V AC **07** = 230 V AC 08 = 24V DC 1W 09 = 24V DC downward 11 = 12V DC downward 12 = 24V DC downward 15 = 24V AC downward 16 = 110V AC downward 17 = 230 V AC downward 18 = 24V DC 1W downward 19 = 24V DC Earth faston downward

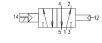
Coding: 263♠.52.00.♥.**①**

WORKING PORTS SIZE

Weight 220 g Minimum piloting pressure 2 bar

For dimension "A" see ordering code













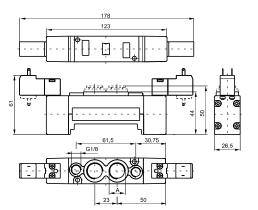
Solenoid - Solenoid

Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +50	
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	1500	
Orifice size (mm)	9	

263♠.52.00.♥.❶

	A	WORKING PORTS SIZE
		1 = G3/8"
1		5 = G1/4"
1		8 = Quick fitting tube Ø10
7		VERSION
		35 = Solenoid-Solenoid
	v	24 = Solenoid external-Solenoid
		external
		VOLTAGE
		01 = 12V DC
		02 = 24V DC
		05 = 24V AC
		06 = 110V AC
	•	07 = 230 V AC
		08 = 24V DC 1W
		09 = 24V DC downward
		11 = 12V DC downward
		12 = 24V DC downward
		15 = 24V AC downward
		16 = 110V AC downward
		17 = 230 V AC downward
		18 = 24V DC 1W downward
		19 = 24V DC Farth faston downward





Weight 250 g Minimum piloting pressure 1,5 bar





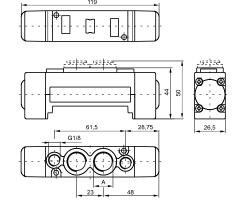
Pneumatic - Pneumatic 5 ways 3 connections

Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +50	
Flow rate at 6 bar with Δp=1 (NI/min)	1350	
Orifice size (mm)	9	
Pilot ports size	M5	

263♠.53.₱.18 Coding:

	WORKING PORTS SIZE
	1 = G3/8"
A	5 = G1/4"
	8 = Quick fitting tube Ø10
	FUNCTION
	31 = Closed centres
9	32 = Open centres
	33 = Pressured centres





For dimension "A" see ordering code

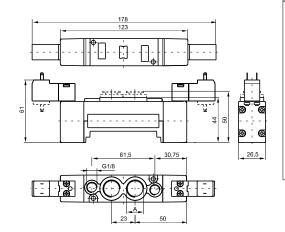


Weight 195 g Minimum piloting pressure 3 bar

Solenoid - Solenoid 5 ways 3 connections

Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +50	
Flow rate at 6 bar with Δp=1 (NI/min)	1350	
Orifico sizo (mm)	9	





For dimension "A" see ordering code

	Codi	ing: 263 ♠ .53. ₱.♥.①
		WORKING PORTS SIZE
1		1 = G3/8"
1	A	5 = G1/4"
]		8 = Quick fitting tube Ø10

FUNCTION 31 = Closed centres

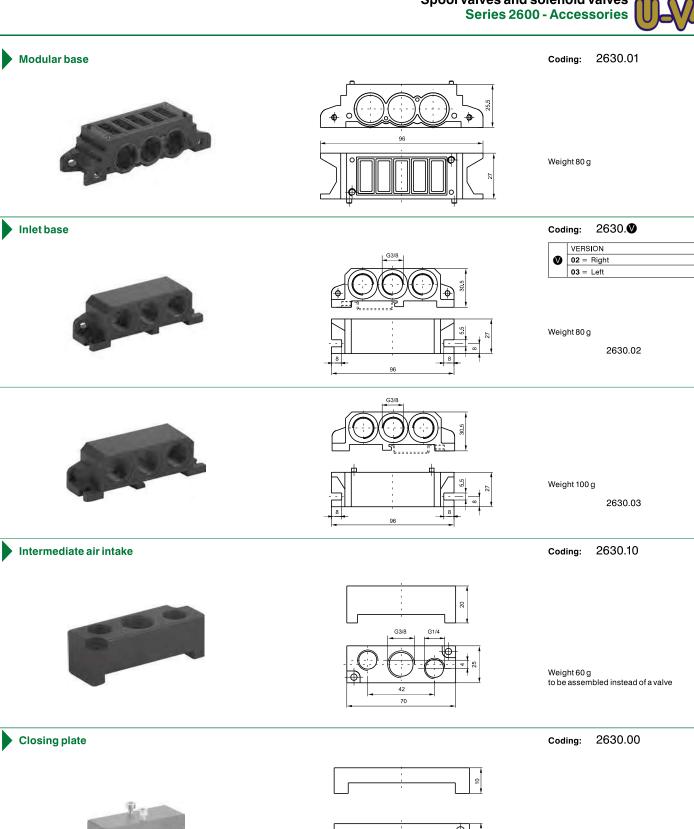
	32 = Open centres
	33 = Pressured centres
	VERSION
	24 = Solenoid external-Solenoid
,	external
	35 = Solenoid-Solenoid
	VOLTAGE
	01 = 12V DC
	02 = 24V DC
	05 = 24V AC
	06 = 110V AC
	07 = 230 V AC
	08 = 24V DC 1W
•	09 = 24V DC downward
	11 = 12V DC downward
	12 = 24V DC downward
	15 = 24V AC downward
	16 = 110V AC downward
	17 = 230 V AC downward
	18 = 24V DC 1W downward
	19 = 24V DC Earth faston downward



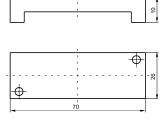




Weight 270 g Minimum piloting pressure 3 bar







Weight 20 g

Diaphragm plug Coding: 2630.17



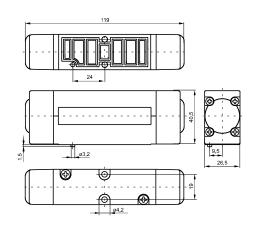
Weight 5 g

Pneumatic - Spring

Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +50	
Flow rate at 6 bar with Δp=1 (NI/min)	1100	
Orifice size (mm)	7.5	



Weight 235 g Minimum piloting pressure 2 bar





Coding:

2645.52.00.16

2645.52.00.19

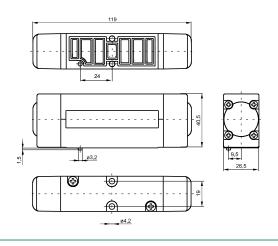
Coding:

Pneumatic - Differential

Operational characteristics		
Fluid Filtered air. No lubrication needed, if applied it shall be continuous		
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +50	
Flow rate at 6 bar with Δp=1 (NI/min)	1100	
Orifice size (mm)	7.5	



Weight 235 g Minimum piloting pressure 2 bar





Coding:

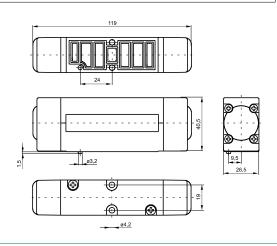
2645.52.00.17

Pneumatic - Differential (External)

Operational characteristics		
Fluid Filtered air. No lubrication needed, if applied it shall be continuous		
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +50	
Flow rate at 6 bar with Δp=1 (NI/min)	1100	
Orifice size (mm)	7.5	



Weight 235 g Minimum piloting pressure 2 bar



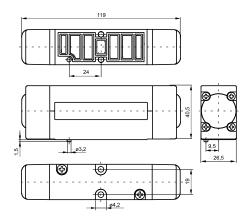
Coding: 2645.52.00.18

Pneumatic - Pneumatic

Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +50	
Flow rate at 6 bar with ∆p=1 (NI/min)	1100	
Orifice size (mm)	7.5	



Weight 255 g Minimum piloting pressure 1,5 bar

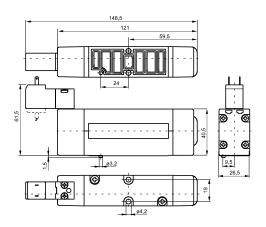




Solenoid-Spring / Differential

Operational characteristics		
Fluid Filtered air. No lubrication needed, if applied it shall be continuous		
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +50	
Flow rate at 6 bar with Δp=1 (NI/min)	1100	
Orifice size (mm)	7.5	





TYPE ELECTROPILOT EXHAUST 1 = on base (only for self feeding• valves) 5 = on pilot (for all version) VERSION 39 = Solenoid - Spring 29 = Solenoid external-Spring36 = Solenoid-Differerential37 = Solenoid-Differential external 26 = Solenoid external-Differerential 27 = Solenoid external-Differential external VOLTAGE **01** = 12V DC **02** = 24V DC 05 = 24V AC **06** = 110V AC **07** = 230 V AC 08 = 24V DC 1W Ū 09 = 24V DC downward 11 = 12V DC downward 12 = 24V DC downward 15 = 24V AC downward 16 = 110V AC downward 17 = 230 V AC downward 18 = 24V DC 1W downward

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Coding:

Weight 270 g Minimum piloting pressure 2 bar







19 = 24V DC Earth faston downward





Solenoid - Solenoid

Operational characteristics		
Fluid Filtered air. No lubrication needed, if applied it shall be continuous		
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +50	
Flow rate at 6 bar with Δp=1 (NI/min)	1100	
Orifice size (mm)	7.5	

Coding:

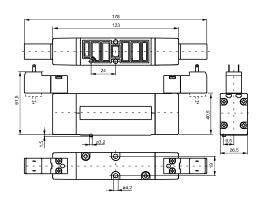
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	TYPE ELECTROPILOT EXHAUST
9	1 = on base (only for self feeding
9	valves)
	5 = on pilot (for all version)
VERSION	
•	24 = Solenoid external-Solenoid

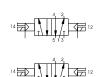
V	24 = Solenoid external-Solenoid
V	external
	35 = Solenoid-Solenoid
	VOLTAGE
	01 = 12V DC
	02 = 24V DC
	05 = 24V AC
	06 = 110V AC
	07 = 230 V AC
	08 = 24V DC 1W
Ū	09 = 24V DC downward
	11 = 12V DC downward
	12 = 24V DC downward
	15 = 24V AC downward
	16 = 110V AC downward

17 = 230 V AC downward 18 = 24V DC 1W downward 19 = 24V DC Earth faston downward





Weight 305 g Minimum piloting pressure 1,5 bar

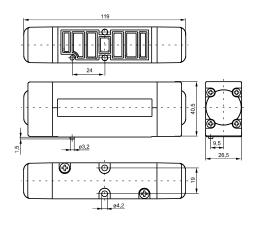


Pneumatic - Pneumatic 5 ways 3 connections

Operational characteristics		
Fluid Filtered air. No lubrication needed, if applied it shall be continuous		
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +50	
Flow rate at 6 bar with ∆p=1 (NI/min)	1000	
Orifice size (mm)	7.5	

Codi	ing: 264 © .53. 3 .18	
	TYPE ELECTROPILOT EXHAUST	
•	1 = on base (only for self feeding	
•	valves)	
	5 = on pilot (for all version)	
	FUNCTION	
31 = Closed centres		
•	32 = Open centres	
	33 = Pressured centres	









264**©**.53.**🗗 🗸 🛈** TYPE ELECTROPILOT EXHAUST 1 = on base (only for self feeding

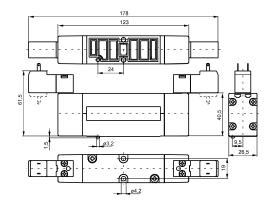
Coding:

Weight 245 g Minimum piloting pressure 3 bar

Solenoid - Solenoid 5	ways 3	connections
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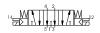
Operational characteristics		
Fluid Filtered air. No lubrication needed, if applied it shall be continuous		
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +50	
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	1000	
Orifice size (mm)	5	





Θ valves) 5 = on pilot (for all version) **FUNCTION** 31 = Closed centres 32 = Open centres 33 = Pressured centres VERSION 24 = Solenoid external-Solenoid external 35 = Solenoid-Solenoid VOLTAGE **01** = 12V DC **02** = 24V DC **05** = 24V AC **06** = 110V AC **07** = 230 V AC 08 = 24V DC 1W 09 = 24V DC downward 11 = 12V DC downward 12 = 24V DC downward 15 = 24V AC downward 16 = 110V AC downward 17 = 230 V AC downward 18 = 24V DC 1W downward 19 = 24V DC Earth faston downward



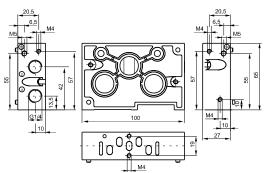




Weight 315 g	
Minimum piloting pressure 3 bar	

Modular base





Coding: 2640.**♥**

VERSION

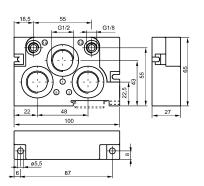
01 = Standard base

11 = Base for single separate inlet

Weight 220 g

Inlet base





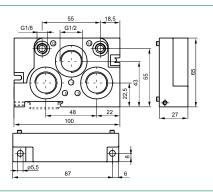
Coding: 2640.**♥**

Ø	VERSION
	02 = Right
	03 = Left

Weight 200 g

2640.02



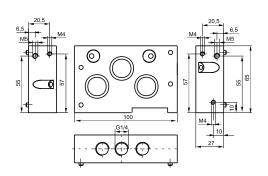


Weight 200 g

2640.03

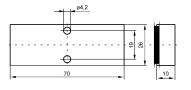
Intermediate air intake Coding: 2640.10





Closing plate Coding: 2640.00





Weight 50 g

Diaphragm plug Coding: 2640.17



Weight 10 g