

Avibulb[®] XT blind rivets



Benefits at a glance

- High shear and tensile strength at break as well as high clamp for secure, vibration-proof connections
- Multi-range properties that cover a number of material strengths
- Good load distribution on the blind side, ideal for thin materials
- Can also be used on softer materials
- Positive stem retention no damage, malfunctions or rattling from loose mandrels
- Underhead chamfer absorbs burr and evenly distributes the load across the top sheet

Sample applications:

- Automotive engineering
- Truck and trailer construction
- Housing and switch cabinet construction
- HVAC
- Telecommunications
- Household appliances
- Renewable energies
- Industrial equipment

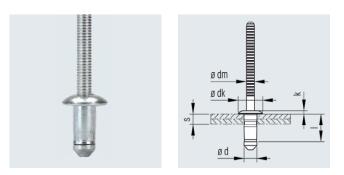
Avibulb® XT BN01 blind rivets

Truss head

Material

Sleeve: steel, 1.0234, galvanised, clear chromate





Nominal	Bore ø	Grip range	Blind sleeve	Blind rivet head Ø	Height	Mandrel ø	Nominal strength at break		Article No.
Ø							Shear ¹⁾²⁾	Tensile ¹⁾	
d		S	l max.	dk max.	k max.	dm max.			
[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[N]	[N]	
6.4	6.6 - 7.0	1.5 - 5.5	17.3	13.4	3.1	4.9	11100	6800	341 630 000
		5.0 - 9.0	21.3	13.4	3.1	4.9	11100	6800	341 631 000

* Strengths at break relate to rivet failure.

¹⁾ Typical values

²⁾ For supporting mandrels

Other designs available on request.

