

## **SAFETY DEVICE**

### SAFETY DEVICE, FOR CONNECTION AT PRESSURE REGULATOR

0xygen

64005

0xygen

P1 = 5 bar

Acc. to ISO 5175, with non return valve, flame arrestor as well as of a temperature sensitive cutoff valve.



ArtNo.	Gas type	Туре	Working pressure	Inlet	Outlet
64030	Fuel gas	1	max. 5 bar	G3/8" LH fem.	G3/8" LH male
64031	Fuel gas	1	max. 5 bar	G1/2" LH fem.	G1/2" LH male
64032	Fuel gas	1	max. 5 bar	G1/2" LH fem.	G3/8" LH male
64035	0xygen	1	max. 20 bar	G1/4" fem.	G1/4" male
64036	0xygen	1	max. 20 bar	G3/8" fem.	G3/8" male
64037	0xygen	1	max. 20 bar	G1/2" fem.	G1/2" male



P2 = 3,5 bar = 34 m <sup>3</sup> /h flow P2 = 0,9 bar = 10,5 m <sup>3</sup> /h flow					
64000	Fuel gas	2	max. 5 bar	G3/8" LH fem. G3/8" LH male	
64001	0xygen	2	max. 20 bar	G1/4" fem. G1/4" male	

max. 20 bar

Acc. to ISO 5175, with non return valve and flame arrestor

G3/8" fem.

G3/8" male

Fuel gas

P1 = 1,5 bar

Oxygen	Fuel gas
P1 = 5 bar	P1 = 1,5 bar
P2 = 3,5 bar = 24 m <sup>3</sup> /h flow	$P2 = 0.9 \text{ bar} = 6.5 \text{ m}^3/\text{h flow}$

### SAFETY DEVICE, FOR CONNECTION AT SHANK





ArtNo.	Gas type	Type	Working pressure	Inlet	Outlet
64050	Fuel gas	3	max. 5 bar	nozzle 9 mm	G3/8" LH fem.
64051	0xygen	3	max. 20 bar	nozzle 6,3 mm	G1/4" fem.
64052	Fuel gas	3	max. 5 bar	nozzle 6,3 mm	G3/8" LH fem.
64060	Fuel gas	3	max. 5 bar	G3/8" LH male	G3/8" LH fem.
64061	0xygen	3	max. 20 bar	G1/4" male	G1/4" fem.
64067	0xygen	3	max. 20 bar	G3/8" male	G3/8" fem.

Oxygen	Fuel gas
P1 = 5 bar	P1 = 0,6 bar
$P2 = 4 \text{ bar} = 7 \text{ m}^3/\text{h flow}$	$P2 = 0.3 \text{ bar} = 2 \text{ m}^3/\text{h flow}$

#### Attention:

The above pressure drop and flow rate data show that safety valves are only of limited use. For welding tips size. 7 & 8 as well as large heating torch safety device must be used.



# **NON RETURN VALVES**

### NON RETURN VALVE

Acc. to ISO 7289



ArtNo.	Connection
08635W61	1/4"
0863562	1/4" LH
0863563	3/8"
203011054P	3/8" LH

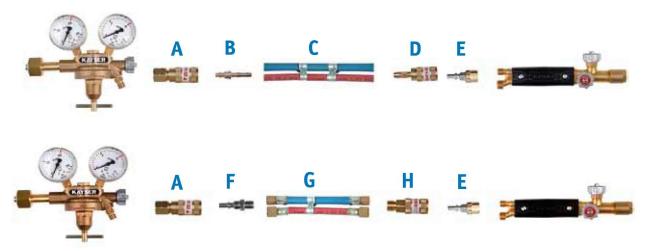
### KAYSER INFORMATION: EXAMINATION REQUIREMENT FOR FLASHBACK

The law requires 1x annual testing of safety devices acc. BG R500 Section 2:26 Section 3:27 by a qualified person (proficiency level 2)

- No leaks
- On security against reverse gas flow
- In Flow

This test must be documented by the user.

### **KAYSER INFORMATION: COMBINATIONS COUPLINGS**



- A) Quick coupling for pressure regulator
- B) Hose splicers
- C) Hoses unfitted
- D) Coupling for unfitted hoses

- E) Shank coupling
- F) Hose tail pieces
- G) Hoses fitted
- H) Couplings for fitted hoses

By appropriate couplings and pins hoses can be quickly connected and extended in this way.